

Peddinghaus

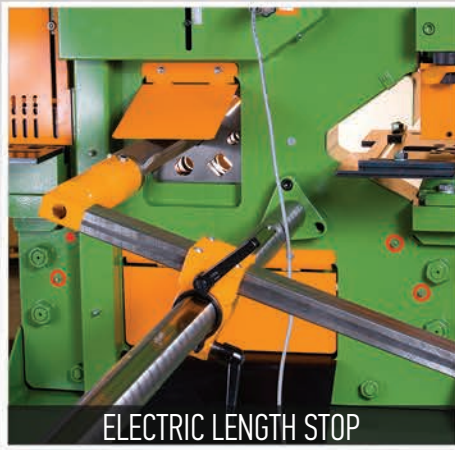
PeddiWorker

100 TON IRONWORKER





SQUARE NOTCHING ATTACHMENT



ELECTRIC LENGTH STOP



PIPE NOTCHING TOOL

Flat Bar
Shear



Section Shear



Bar Stock
Shear



Punch Unit



Notch Unit



Machine Data

Power Rating	5.5 HP
Charge of Oil	12 gallons
Net Weight with Oil	2,650 lbs
Machine Dimensions	48" × 27" × 76"

Flat Bar Shear

Flat Bar Max	16" × 3/4"
Angle Iron, 45° Cut	5" × 1/2"
Blade Cut Length	16-3/4"
Working Height	31-1/2"

Punch Unit

Adjustable Stroke	3/8" - 1-5/8"
Number of Punch Strokes	26 min ⁻¹
Throat Depth	10"
Working Height	46-1/4"
with Standard Punching Attachment:	
Flat Die Bolster	Ø 1-1/4" in 7/8"
Oblong Holes	7/8 × 1-1/4 in 3/4
Universal Die Block	Ø 1-1/4" in 5/8"
Channels in Flange	3" - 12"
I-beams in Flange	3" - 13"
Channels in Web	3" - 10"
I-beams in Web	3" - 9"
with Oversize Punching Attachment:	
2 1/4	Ø 2-1/4" in 7/16"
2 1/2	Ø 2-1/2" in 3/8"

Section/Stock Shear

Cross Section	3-3/5" ²
Adjustable Stroke	3/8" - 1-5/8"
Working Height	47-1/4"
with Standard Blades:	
Angle Iron, 90° Cut	5" × 3/8"
Rounds	1-5/8"
Squares	1-5/8"

Notch Unit

Working Height	46-1/4"
with Square Notching Attachment:	
Flat Bar	1/2"
Angle Iron	3" × 3/8"
Channels in Flange	3" - 5"
I-beams in Flange	3" - 6"
Width × Depth	2" × 2-3/4"

Peddinghaus

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